# **Clogging Indicators**

Absolute and differential pressure indicators



## **Technical Information**

Fluid compatibility(acc. to ISO 2943):

Full with HH-HL-HM-HV-HFAE-HFAS (ISO 6743/4).

For use with other fluid application please contact Filtrec Customer Service (info@filtrec.it)

CODE	ALARM		SET VALUE CONNECTION	APPLICATION				
CODE	VISUAL	ELECTRICAL	SCALE	CONNECTION	SUCTION	PRESSURE	RETURN	
R2		X	1,3 bar N.O.	1/8"			Χ	
R3		X	1,3 bar N.C.	1/8"			Χ	
R6	X		1,3 bar	1/8"			Χ	Α
R7	X		-1 a 5 bar	1/8"	Χ		Χ	В
R9	X		4 bar	1/8"			Χ	S
R10	X		4 bar	1/8"			Χ	0
R12	X		16 bar	1/8"		X		U
<b>S</b> 1	X		0÷-1 bar	1/8"	Χ			T
<b>S2</b>		X	-0,2 bar N.O	1/8"	Χ			Ė
<b>S3</b>		X	-0,2 bar N.C.	1/8"	Χ			
\$4	X		-0,2 bar	1/8"	X			
Z12	Χ		5 bar	M20 x 1,5		X		
Z13	X	X	5 bar	M20 x 1,5		X		D
Z17	X		8 bar	M20 x 1,5		X		Ī
Z18	X	X	8 bar	M20 x 1,5		X		F
Z30	X		5 bar	M20 x 1,5		X		F
Z31	X	X	5 bar	M20 x 1,5		X		R
Z32	X		8 bar	M20 x 1,5		X		Ë
Z33	X	X	8 bar	M20 x 1,5		X		N
Z34	X		2,7 bar	M18 x 1,5		X		Ţ
Z35		X	2,7 bar	M18 x 1,5		X		
Z37	Χ		2,7 bar	M20 x 1,5		X		A
Z38	Χ	Χ	2,7 bar	M20 x 1,5		X		L

## ABSOLUTE INDICATORS for application on suction line

#### NORMALLY USED ON FS-7 / FA-1 series (suction line)

The Pressure Drop ( $\Delta p$ ) through the filter increases during the system operation due to the contaminant retained by the filter element.

The filter element must be replaced when the indicator shows and before the  $\Delta p$  reaches the by-pass value setting. N.B. in cold start conditions a false alarm can be caused by higher oil viscosity due to low temperature; the indicator alarm must be considered at normal working temperature only.

The clogging indicator registers the pressure downstream the filter element:

- •in the VISUAL indicator the red area shows the need for element replacement.
- in the ELECTRIC indicator an electrical switch is activated.

CODE	DIMENSIONS	SYMBOL	TECHNICAL INFO
\$1	30 Ø40 Ø40 O O O O O O O O O O O O O O O O O O O		VACUUM GAUGE 0÷-1 bar (0÷-14,5 psi)

CODE	DIMENSIONS	SYMBOL	TECHNICAL INFO
\$2	FASTON	N.O. • 2	ELECTRIC VACUUM SWITCH -0,2 bar (-2,9 psi)
\$3	1/8" BSP	N.C. 2	<ul> <li>Current: 0,5 A resistive/ 0,2 A inductive</li> <li>Max voltage: 30-48 V DC</li> <li>Protection: IP54 as per DIN 40050</li> </ul>

CODE	DIMENSIONS	SYMBOL	TECHNICAL INFO
\$4	1/8" BSP	•	VISUAL VACUUM SWITCH -0,2 bar (-2,9 psi)

## NORMALLY USED ON FA-1 (return line) / FA-2 / FR-1 / FR-8 / FCR-7 / FVR-7 series

The Pressure Drop ( $\Delta p$ ) through the filter increases during the system operation due to the contaminant retained by the filter element.

The filter element must be replaced when the indicator shows and before the  $\Delta p$  reaches the by-pass value setting. N.B. in cold start conditions a false alarm can be caused by higher oil viscosity due to low temperature; the indicator alarm must be considered at normal working temperature only.

The clogging indicator registers the pressure upstream the filter element:

- •in the VISUAL indicator the red area shows the need for element replacement.
- •in the ELECTRIC indicator an electrical switch is activated.

CODE	DIMENSIONS	SYMBOL	TECHNICAL INFO
R2	FASTON	N.O. 2	PRESSURE SWITCH 1,3 bar (18,9 psi)
R3	∑24 1/8″ BSP	N.C. 2	<ul> <li>Current: 0,5 A resistive/ 0,2 A inductive</li> <li>Max voltage: 30-48 V DC</li> <li>Protection: IP54 as per DIN 40050</li> </ul>

CODE	DIMENSIONS	SYMBOL	TECHNICAL INFO
R6	1/8" BSP	•	VISUAL PRESSURE GAUGE 1,3 bar (18,9 psi)

CODE	DIMENSIONS	SYMBOL	TECHNICAL INFO
R9	30 Ø 40 Ø 40		PRESSURE GAUGE
R10	REAR connection  Ø 40  1/8" BSP  RADIAL connection		0 ÷1 bar (0 ÷14,5 psi) 1 ÷1,5 bar (14,5 ÷22 psi) 1,5÷4 bar (22 ÷58 psi)



## ABSOLUTE INDICATORS MULTIPURPOSE for application on suction and return line



It can be used on FS-7 / FA-1(suction line) or FA-1(return line) / FA-2 / FR-1/ FR-8 / FCR-7 / FVR-7 series

The Pressure Drop ( $\Delta p$ ) through the filter increases during the system operation due to the contaminant retained by the filter element.

The filter element must be replaced when the indicator shows and before the  $\Delta p$  reaches the by-pass value setting. N.B. in cold start conditions a false alarm can be caused by higher oil viscosity due to low temperature; the indicator alarm must be considered at normal working temperature only.

CODE	DIMENSIONS	SYMBOL	TECHNICAL INFO
R7	30 Ø40 Ø40 Ø Ø40 Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø		PRESSURE / VACUUM GAUGE  -1÷-0,2 bar (-14,5 ÷-2,9 psi) -0,2÷1,4 bar (-2,9 ÷20 psi) 1,4÷5 bar (20 ÷72,5 psi)



ABSOLUTE INDICATORS for application on low pressure line

NORMALLY USED ON FA-1 (low pressure line) series

CODE	DIMENSIONS	SYMBOL	TECHNICAL INFO
R12	30 Ø 40 Ø 40		PRESSURE GAUGE 0÷16 bar (0÷232psi)



Z30 / Z31 NORMALLY USED ON F040-DMD / F100-XD / F160-XD / F280-D1 / F420-D1 series

Z32 / Z33 NORMALLY USED ON F100-XD / F160-XD / F280-D1 / F420-D1 series

Z37 / Z38 NORMALLY USED ON F040-DMD series

The differential clogging indicator registers the pressure upstream and downstream the filter element and activates a signal when the differential pressure reaches the set value:

- •in the VISUAL indicator the signal is given by a green sector switching into red.
- •in the ELECTRIC VISUAL indicator, further to the green to red visual indication, an electrical switch is activated.

CODE	DIMENSIONS	SYMBOL	TECHNICAL INFO
Z37	36		<b>DIFFERENTIAL VISUAL</b> 2,7 bar (40 psi)
Z30	Signature of the state of the s	•	<b>DIFFERENTIAL VISUAL</b> 5 bar (72,5 psi)
Z32	P+ M20x1,5	•	<b>DIFFERENTIAL VISUAL</b> 8 bar (120 psi)

Visual indicator:

GREEN: clean element
RED : dirty element

CODE	DIMENSIONS	SYMBOL	TECHNICAL INFO
Z38	71	N.C. 2 N.O. 3	<b>DIFFERENTIAL ELECTRIC VISUAL</b> 2,7 bar (40 psi)
<b>Z</b> 31	930 P-		DIFFERENTIAL ELECTRIC VISUAL 5 bar (72,5 psi)
Z33	0-RING P+ M20x1,5	·	DIFFERENTIAL ELECTRIC VISUAL 8 bar (120 psi)

Visual indicator:

GREEN: clean element RED : dirty element

• Electric plug connection as per DIN 43650

Protection: IP65 acc. to DIN 40050
Max current: 5A resistive 1A inductive
Max voltage: 250V AC - 30V DC

### Z12 / Z13 NORMALLY USED ON FD-3 / FDM-D1 series

#### Z17 / Z18 NORMALLY USED ON FDM-D1 series

The differential clogging indicator registers the pressure upstream and downstream the filter element and activates a signal when the differential pressure reaches the set value:

- •in the VISUAL indicator the signal is given by a green sector switching into red.
- •in the ELECTRIC VISUAL indicator, further to the green to red visual indication, an electrical switch is activated.

CODE	DIMENSIONS	SYMBOL	TECHNICAL INFO
Z12	66	•	<b>DIFFERENTIAL VISUAL</b> 5 bar (72,5 psi)
Z17	P+ O-RING P- M20x1,5	•	<b>DIFFERENTIAL VISUAL</b> 8 bar (120 psi)

Visual indicator:

GREEN: clean element
RED : dirty element

CODE	DIMENSIONS	SYMBOL	TECHNICAL INFO
Z13	71 71 030 P+ 0-RING P-	NC. 2 NO. 3	<b>DIFFERENTIAL ELECTRIC VISUAL</b> 5 bar (72,5 psi)
Z18			DIFFERENTIAL ELECTRIC VISUAL 8 bar (120 psi)

Visual indicator: GREEN: clean element

: dirty element

RED

• Electric plug connection as per DIN 43650

Protection: IP65 acc. to DIN 40050
Max current: 5A resistive 1A inductive
Max voltage: 250V AC - 30V DC



#### **Z34 / Z35** NORMALLY USED ON FA-4 series

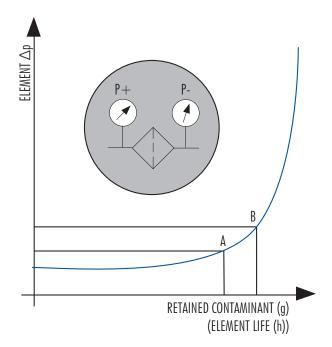
The differential clogging indicator registers the pressure upstream and downstream the filter element and activates a signal when the differential pressure reaches the set value:

- •in the VISUAL indicator the signal is given by a green sector switching into red.
- •in the ELECTRIC VISUAL indicator, further to the green to red visual indication, an electrical switch is activated.

CODE	DIMENSIONS	SYMBOL	TECHNICAL INFO
<b>Z34</b>	©28   O24   M18×1,5	•	DIFFERENTIAL VISUAL SWITCH 2,7 bar (39 psi)  Visual indicator: GREEN: clean element RED : dirty element

CODE	DIMENSIONS	SYMBOL	TECHNICAL INFO
Z35	©24 N18x1,5	• 1	DIFFERENTIAL ELECTRIC SWITCH 2,7 bar (39 psi)  Max current: 0,5A resistive 0,2A inductive  Max voltage: 36 VDC Protection: IP54 as per DIN 40050

## **User Tips**



The Pressure Drop ( $\Delta p =$  differential pressure) through the filter increases during the system operation due to the contaminant retained by the filter element. The filter element must be replaced when the indicator shows an alarm and before the  $\Delta p$  reaches the by- pass set value (i.e. the set value A of the clogging indicator must always be lower that the set value B of the by-pass valve).

WARNING: in cold start conditions a false alarm can be caused by higher oil viscosity due to low temperature; the indicator alarm must be considered at normal working temperature only.

The Absolute indicator measures the pressure in one point only:

-for suction application it must be located downstream the filter element (P-)

-for return application it must be located upstream the filter element (P+)

The Differential indicator measures exactly the  $\Delta p$  between upstream and downstream of the filter element, i.e. it is the ideal indicator for pressure application.



